

VEKA OUTDOOR LIVING PRODUCTS IS PROUD TO INTRODUCE IT'S NEW GREEN INITIATIVE FOR EXTRUDED PVC PROFILES, DUALEDGE™, ECO LAYER EXTRUSION TECHNOLOGY.

For almost 50 years VEKA has been a premium supplier of PVC profiles for the window, door, fence, deck and railing industries. For years, European corporations have been at the forefront of the closed material life cycle for sustainable products and VEKA is no exception.

Environmental awareness has always been a focus of all the VEKA facilities worldwide with the catalyst being a PVC recycling plant in Germany, operated exclusively by VEKA.



For over 10 years, VEKA North America has focused on its own initiatives by using in-house mixed color, pre-consumer, recycled PVC for agricultural post & rail as well as extruded packaging containers and liners.

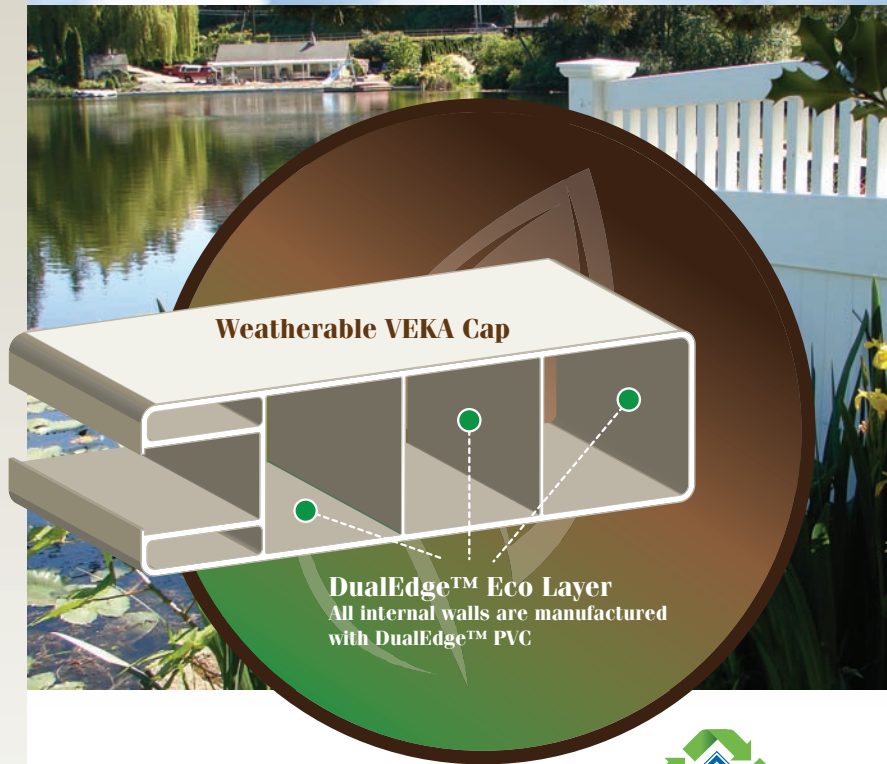
DualEdge™ Eco Layer profiles are VEKA's first introduction of this recycled material into the marketplace. Select shapes are being introduced to our fabricator base for the manufacture of PVC fence and rail. The dual layers consist of VEKA's standard, high performance, weatherable PVC outer shell, along with, our own in-house captured PVC substrate. By using our own material for the substrate, VEKA is assured that the highest quality, high performance ingredients are blended into the formulation guaranteeing that DualEdge™ will exceed industry standards. As a result of proven performance characteristics, dualEdge™ comes with a limited lifetime warranty\*.

For you, the fabricator, it is peace of mind that you are using a material that contributes to your own green initiatives through recycled PVC. This product uses less embodied energy to produce which means less fuel consumption. Also, products made with DualEdge™ profiles show a dedication to environmental responsibility within your community.

Gain the competitive edge in the marketplace by directly effecting your bottom line with DualEdge™ - Eco Layer Extrusion Technology.

*\* Please see complete warranty for terms and conditions.*

**dual**edge™  
ECO LAYER EXTRUSION TECHNOLOGY



VEKA PVC products have a very enviro-friendly product life cycle.



1. VEKA vinyl conserves forests: Made from PVC means that VEKA vinyl products save our precious forest resources.
2. VEKA vinyl conserves resources: VEKA Vinyl profiles have a life cycle of 20 years vs. wood 7-10 years and will out last 2 or 3 conventional installations.
3. VEKA vinyl saves oil or gas: Polyvinyl chloride is a plastic with the lowest petroleum content about 43% the remainder is chlorine a common, inexpensive naturally occurring element.
4. VEKA vinyl protects the air and soil: PVC never needs to be stained, painted, UV treated or water sealed. This not only saves time and money but also keeps potentially harmful fumes and chemicals from being introduced into the air and soil.

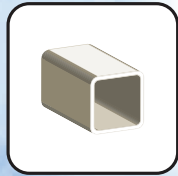
**achievegreen**

VEKA is a qualifying supplier for the achievegreen design management tool for projects using the Green Building Initiative™

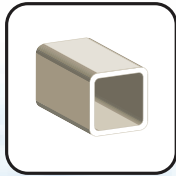
[www.achievegreen.net](http://www.achievegreen.net)

**VEKA**  
OUTDOOR LIVING PRODUCTS

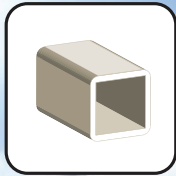
# VEKA DualEdge™ Extruded Profiles



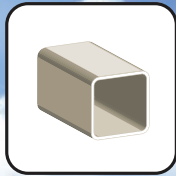
F1010-1  
1 1/2" PICKET  
(0.90" Wall)  
Corner R.O.125"



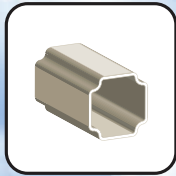
F1515-1  
1 1/4" x 1 1/4" PICKET  
(0.100" Wall)  
Corner R.O.125"



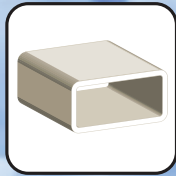
F1515-1  
1 1/2" x 1 1/2" PICKET  
3/2" or 3/8" (0.120" Wall)  
Corner R.O.125"



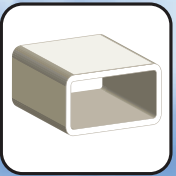
F1515-5  
1 1/2" x 1 1/2" ECONOMY  
(0.70" Wall)  
Corner R.O.125"



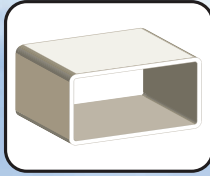
F1515-4  
1 1/2" x 1 1/2" FLUTED  
(0.070" Wall)  
Corner R.O.125"



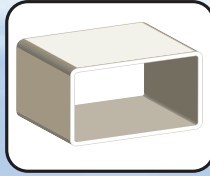
F0815-1  
3/4" x 1 1/2" PICKET  
(0.080" Wall)  
Corner R.O.125"



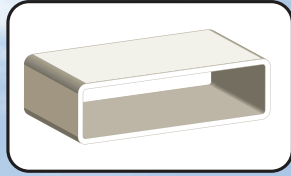
F0915-1  
7/8" x 1 1/2" PICKET  
(0.090" Wall)  
Corner R.O.125"



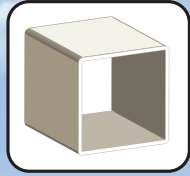
F1835-1  
1 3/4" x 3 1/2" RAIL  
(0.100" WALL)  
CORNER R.O.188"



F2035-1  
2" x 3 1/2" RIBBED RAIL  
(0.120" WALL)  
CORNER R.O.188"



F0930-1  
7/8" x 3" PICKET  
(0.080" Wall)  
CORNER R.O.125"



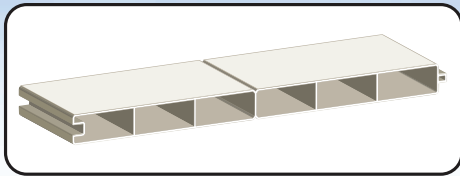
F3030-1  
3" x 3" POST  
(0.135" WALL)  
CORNER R.O.188"



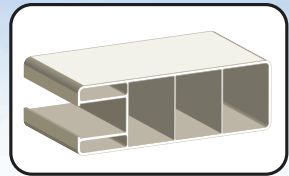
F300T-1  
3" BREADLOAF RAIL  
(0.110" WALL)



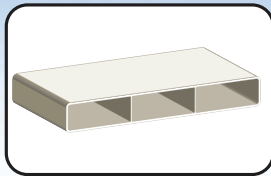
F350T-2  
3 1/2" T-RAIL  
(0.110" WALL)



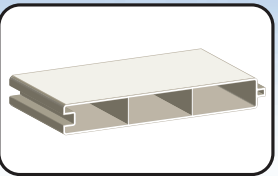
F09113-3  
7/8" x 11.3" TOUNGE & GROOVE PICKET  
(0.060" Wall)  
CORNER R.O.188"



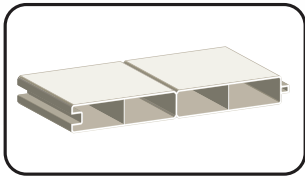
F2060-4  
2" x 6" GROOVED RAIL  
(0.080" WALL)  
CORNER R.O.188"



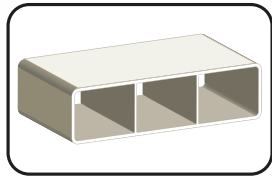
F0960-2  
7/8" x 6" RIBBED PICKET  
(0.060" Wall)  
CORNER R.O.125"



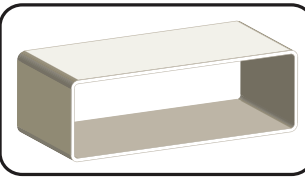
F0960-3  
7/8" x 6" TOUNGE & GROOVE PICKET  
(0.060" Wall)  
CORNER R.O.188"



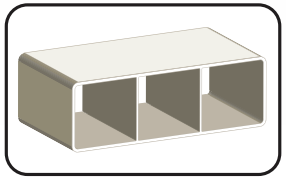
F0970-3  
7/8" x 7" TOUNGE & GROOVE PICKET  
(0.060" Wall)  
CORNER R.O.188"



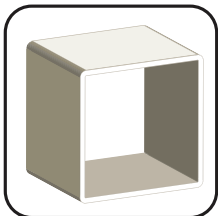
F1555-2  
1 1/2" x 5 1/2" RIBBED RAIL  
(0.090" Wall)  
CORNER R.O.188"



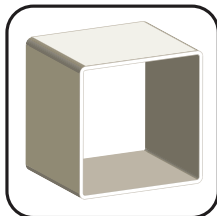
F2060-1  
2" x 6" RAIL  
(0.090" WALL)  
CORNER R.O.188"



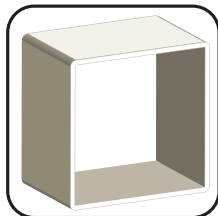
F2060-2  
2" x 6" RIBBED RAIL  
(0.090" Wall)  
CORNER R.O.188"



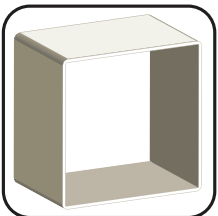
F4040-1  
4" x 4" POST  
(0.160" WALL)  
CORNER R.O.188"



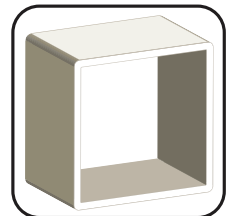
F4040-5  
4" x 4" ECONOMY POST  
(0.135" WALL)  
CORNER R.O.188"



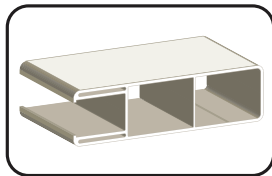
F5050-1  
5" x 5" POST  
(0.165" WALL)  
CORNER R.O.188"



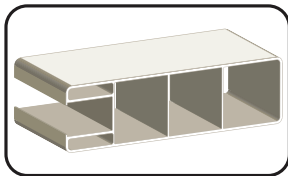
F5050-5  
5" x 5" ECONOMY POST  
(0.135" WALL)  
CORNER R.O.188"



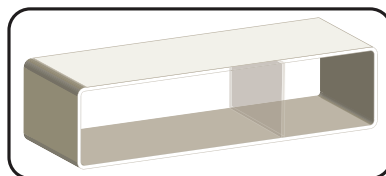
F5050-8  
5" x 5" SUPER WALL POST  
(0.250" WALL)  
CORNER R.O.188"



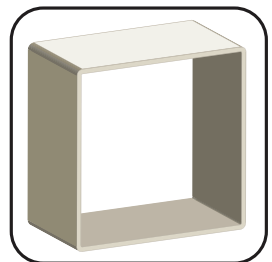
F1555-4  
1 1/2" x 5 1/2" POCKET RAIL  
(0.080" Wall)  
CORNER R.O.188"



F2070-4  
2" x 7" POCKET RAIL  
(0.080" WALL)  
CORNER R.O.188"



F2080-1  
2" x 8" RIBBED RAIL  
AVAILABLE AS HOLLOW RAIL(NO RIB)  
(0.090" WALL)  
CORNER R.O.188"



F6060-5  
6" x 6" POST  
(0.135" WALL)  
CORNER R.O.188"



Changes to products may have been made since publication.  
Please visit [www.vekaoutdoorliving.com](http://www.vekaoutdoorliving.com) for complete warranty information.  
Due to the limitations of the printing process, colors shown may not be accurate.  
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